## Local Structure, Morphology and Electrochemistry of Mn<sup>4+</sup>-Based Nanosized Spinels

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The increasing demands on high energy and high power Li-ion batteries lead the researchers to explore high voltage cathode materials. Nowadays research is turned to the improvement of their electrochemical performance by elaboration of nanosized composites and by metal substitution. A more detailed knowledge on the small-scale effects in these materials is needed.

In this contribution we provide data on the local structure, morphology and electrochemistry of nanosized  $Mn^{4+}$ -based spinels. Two groups of spinels are examined:  $LiNi_{0.5}Mn_{1.5}O_4$  and  $Li_4Mn_5O_{12}$ . The spinels were prepared using acetate-oxalate precursors, which were obtained mechanochemically at room temperature from metal acetates and oxalic acid. Acid treatment of the samples was used in order to modify their structure and morphology. XRD, HRTEM, <sup>7</sup>Li NMR and Mn<sup>4+</sup> EPR are used for structural characterization. The electrochemical performance was tested in model lithium cells.

At 400 °C the acetate-oxalate precursor method yields a XRD single LiNi<sub>0.5</sub>Mn<sub>1.5</sub>O<sub>4</sub> phase with a mean particle size of about 20 nm. Low-temperature LiNi<sub>0.5</sub>Mn<sub>1.5</sub>O<sub>4</sub> displays a statistical cation distribution over the 16d spinel sites (*s.g. Fd3m*). At 600 °C a cationic redistribution takes place leading to a 1:3 cationic ordering (*s.g.* P4<sub>3</sub>32). At this temperature the particle size distribution becomes broader, but the mean particle size remains unchanged. Using acid treatment,  $\text{LiNi}_{0.5}\text{Mn}_{1.5}\text{O}_4$  with an ordered structure and very close particle size distribution is obtained. Cationic distribution and size effects determine the electrochemical performance of  $\text{LiNi}_{0.5}\text{Mn}_{1.5}\text{O}_4$ .

At 400 °C, acetate-oxalate precursor method yields single a  $Li_4Mn_5O_{12}$  phase with close particle distribution around 30 nm. According to HRTEM studies, the structure of nanosized  $Li_4Mn_5O_{12}$  can be described as an integration of monoclinic  $Li_2MnO_3$ -like domains into a spinel matrix,  $(1-a)Li_{1+x}Mn_{2-x}O_4.aLi_2MnO_3$  and x<0.33. Acid treatment leads to disappearance of the "Li<sub>2</sub>MnO<sub>3</sub>"-like domains, while the spinel matrix remains stable.

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